



Kelvion



**THERMAL  
SOLUTIONS**

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Kelvion Thermal Solutions (KTS)

# **HYDROGEN CARBON & CAPTURE**

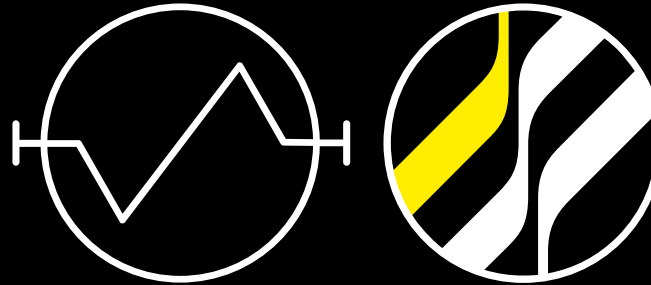


**KELVION – A TRIBUTE TO LORD KELVIN (1824 - 1907)**

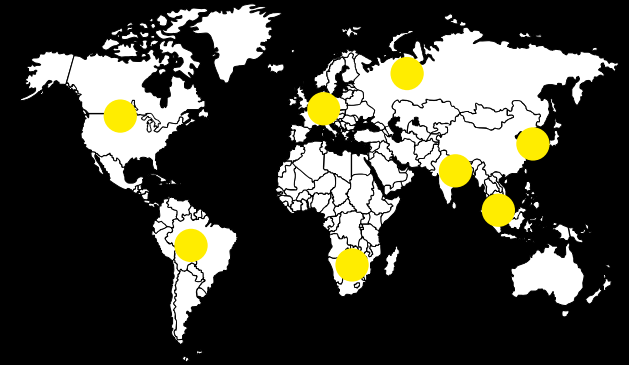


Lord Kelvin formulated the laws of thermodynamics and absolute units of temperature are stated in kelvin, in his honor.

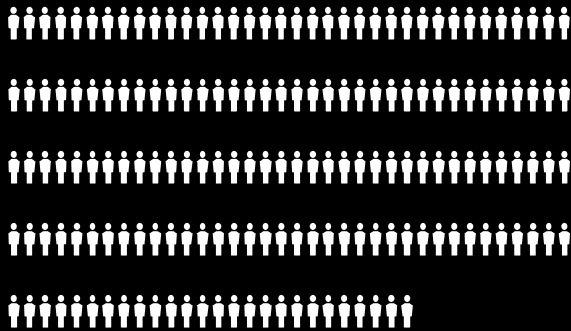
**OUR LOGO – INSPIRED FROM THE SCHEMATIC FOR HEAT EXCHANGER**



**SALES BRANCHES WORLDWIDE**



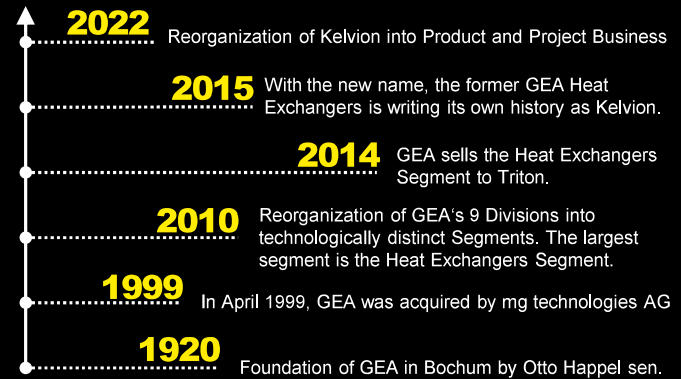
**1,200 EMPLOYEES – WORLDWIDE**



**YOUR MARKETS ARE OUR MARKETS**

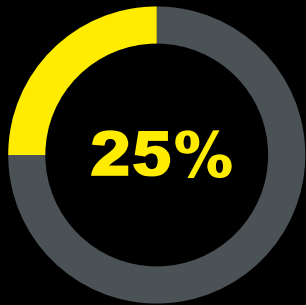


**KELVION HAS A LONG HISTORY**

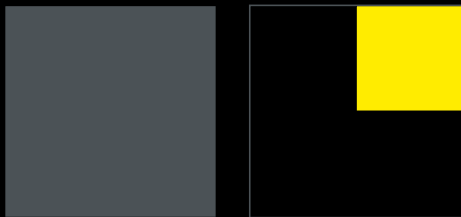




# THERMAL MANAGEMENT IN H<sub>2</sub> LIFE CYCLE



of electrolyze capacity is heat to be dissipated.



100MW electrolyze capacity  
→ 25MW heat to be removed from the process



10 kWh of heat dissipated per 1kg of liquefied H<sub>2</sub>

**Regular liquefaction capacity  
5 – 50t/day**

**→ 2-20MW of heat dissipation /day**



Every dispenser for hydrogen fueling station needs K°Bond style heat exchanger

**7,800 Hydrogen Refueling Stations installed globally by 2030**



# FOCUS AREAS

## Production



**Air Fin Coolers**  
USP: Groovy / Diesta



**Cooling towers**  
smallest footprint



**Desublimators**  
Unique technology for carbon capture



**Heat recovery**  
wide range & experience

## Distribution



**K°Bond**  
Diffusion bonded heat exchanger with highest pressure resistancy

## Integrated Solutions & Utilization





# HYDROGEN LANDSCAPE

## Electrolysis



## Fueling stations



## H<sub>2</sub> Liquifaction



## Fuel Cells

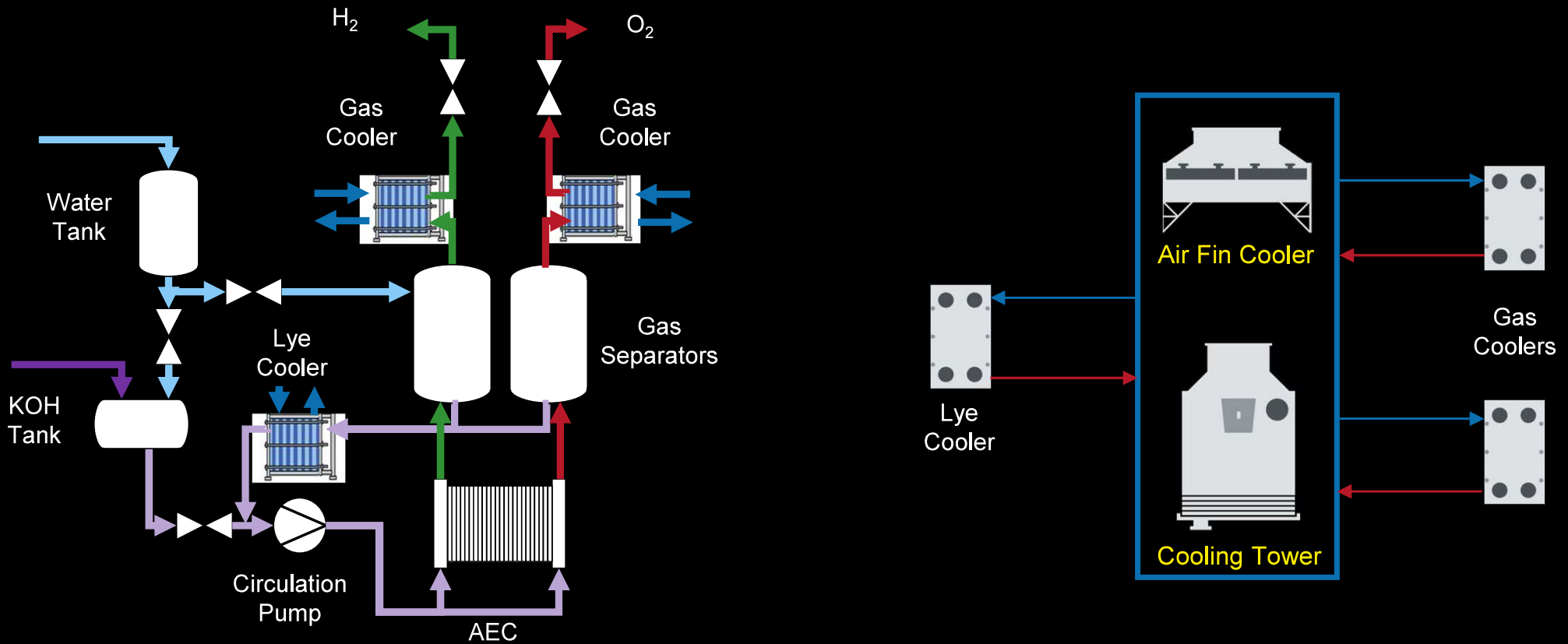


## EPC's





# CENTRAL COOLING SYSTEM



Alkaline electrolysis process

Heat to be dissipated with central cooling system using Air Fin Cooler or Cooling Tower



# IDEAL FOR MEDIUM AND LARGE SCALE



It is a perfect solution for large scale up electrolyzer plants, resulting with smallest footprint, lowest fans number and highest efficiency.

(...)



# OPTION 1: CENTRAL COOLING – COOLING TOWER

## Basis

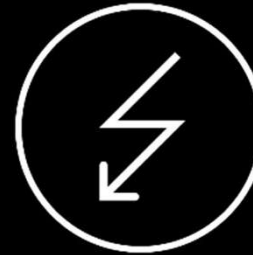
- ◁ Capacity 0.5 MW to 100 MW per cell
- ◁ Application: cooling Water utilities
- ◁ Applicable to all regions
- ◁ Minimum approach temp. 4°C (considering wet bulb temperature)



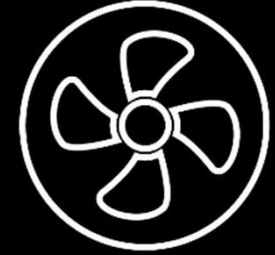
## COOLER DESIGN



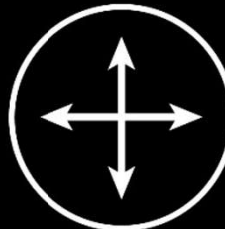
Lowest CAPEX  
HX solution



Less fan power  
consumption than  
Dry cooling  
system



1 to unlimited fans  
QTY (1 per cell)



Optimized HX  
footprint

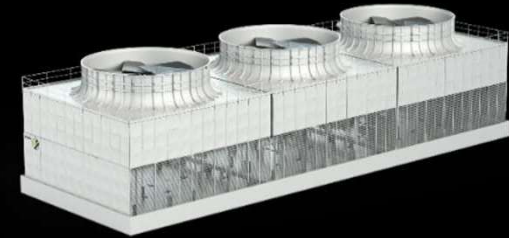




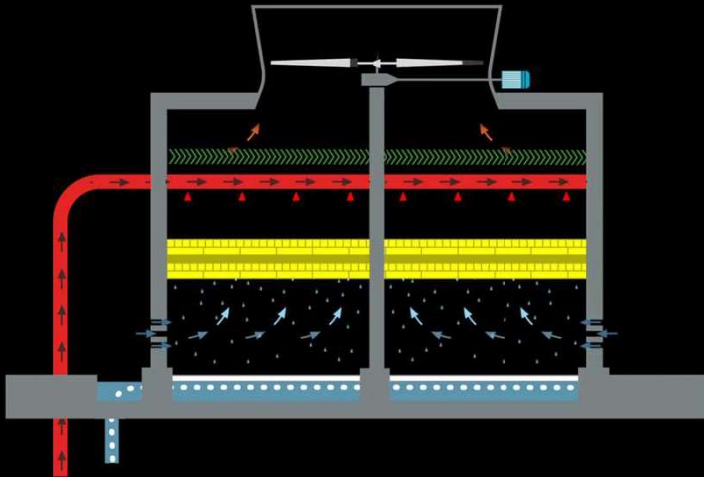
# OPTION 1: CENTRAL COOLING - COOLING TOWER

## PRINCIPLE EVAPORATIVE COOLING

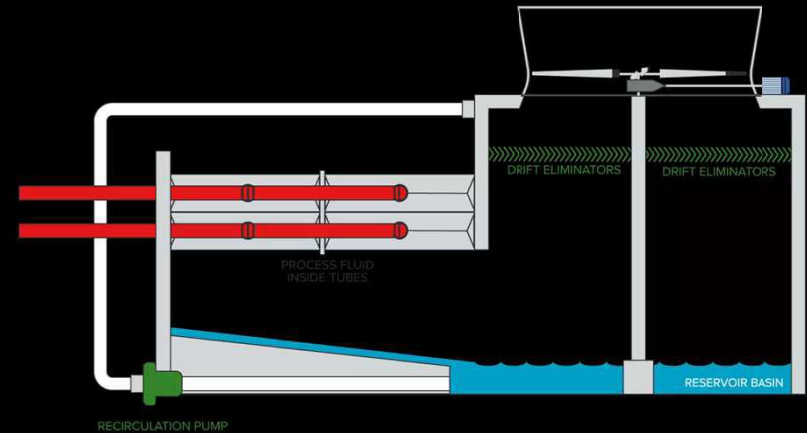
- ▶ Evaporative cooling is natural process using water as cooling medium
- ▶ Transferring “waste” heat by sacrificing 1% water flow into the atmosphere
- ▶ Working principle in open counter flow (picture), open cross-flow or closed loop (water cooling an internal tube bundle)
- ▶ Pre-assembled or field-erected



Open Loop



Closed Loop **TUNDRACEL**





# OPTION 2: CENTRAL COOLING – AIR FIN COOLER

## Basis

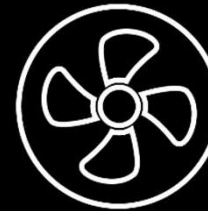
- ◁ Capacity 1 MW to 7500 MW
- ◁ Application: Water / Water Glycol or hydrocarbons
- ◁ Applicable to all regions
- ◁ Minimum approach temp. 7°C
- ◁ Humidification system can apply when water is available



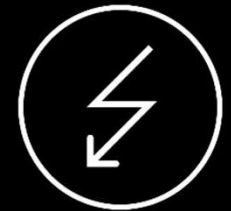
## COOLER DESIGN HINTS



Groovy Finned Tubes



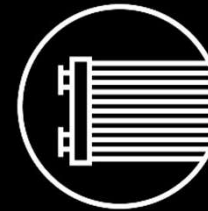
2 to 4 large fans and motors per bay



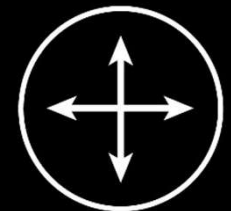
Optimized installed motor power with Groovy/DIESTA



Reduction of CO2 emissions



Bundles and bays designed as per plot requirements



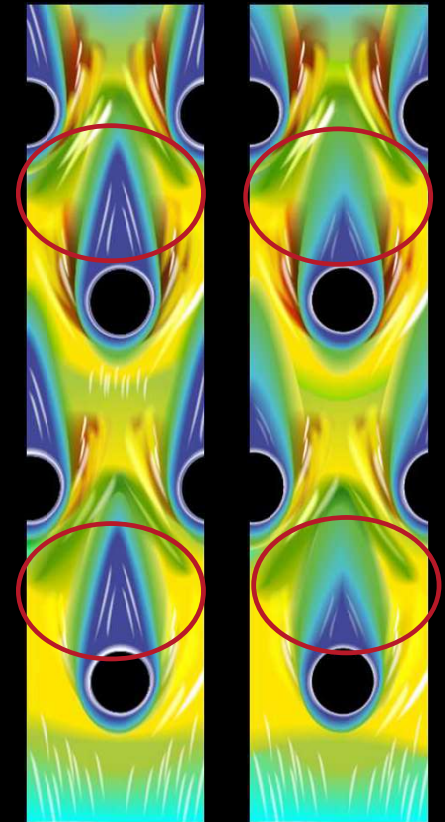
Plot restrictions can drive the design



# AIR FIN COOLER – DIESTA TUBE / GROOVY FINS

## FIN SHAPE

- ▷ Reducing “dead zone” by air guidance
- ▷ Increasing turbulences on tube and air sides
- ▷ More than 20% increase of air side heat transfer coefficient at equivalent fan power



Kelvion  
patented  
technology



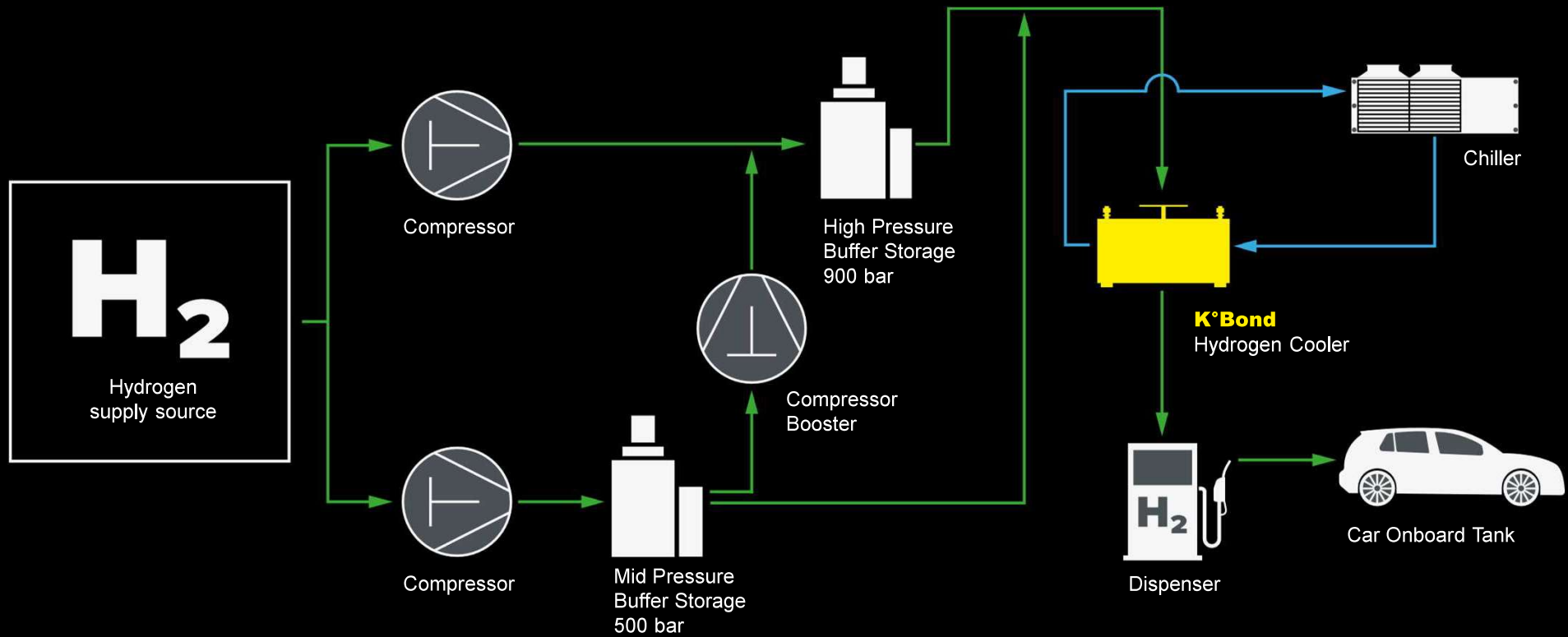
Smaller  
units



Over 5000  
bundles installed  
worldwide



# HYDROGEN REFUELING STATION (HRS)





# K°BOND FOR HRS

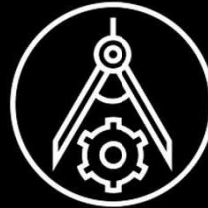


## Heat exchange coefficient

Gas / Liquid : up to 4,000 W/m<sup>2</sup>K  
Liquid / Liquid : up to 10,000 W/m<sup>2</sup>K

## Heat exchange area

Approx. 700 to 1,400 m<sup>2</sup>/m<sup>3</sup>  
(depending on the design pressure)



**Standardized Design**



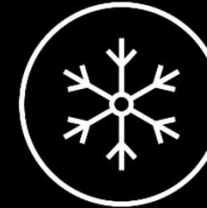
**Suitable for "T40 Cooling" according to SAE J2601**



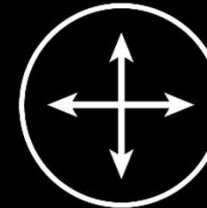
**Increasing reference list, also, in Truck Filling**



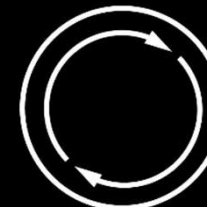
**Highest safety level without leak risk**



**Cooling medium Therminol D-12, Flagothem or CO<sub>2</sub>**



**Can be installed inside dispenser unit**



**High resistance to cyclic services**



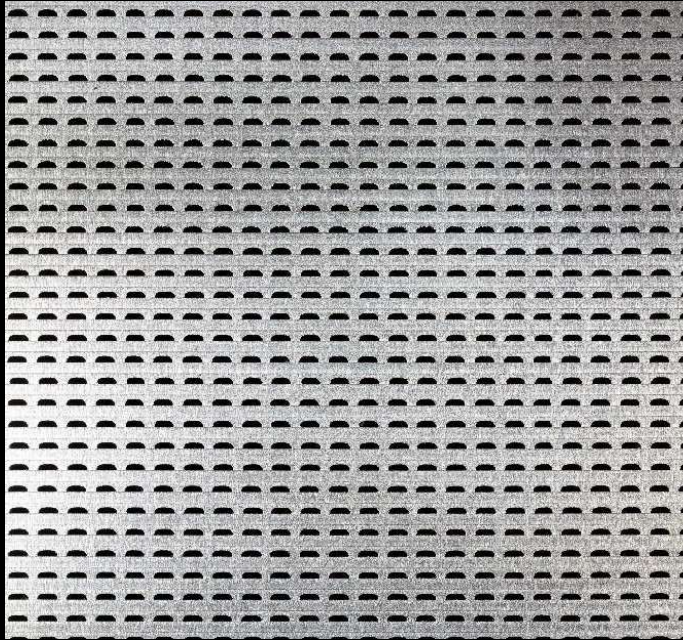
**Design pressure up to 1050 Barg**



# K°BOND – WHAT IS INSIDE?



Straight and zig zag  
micro-channels



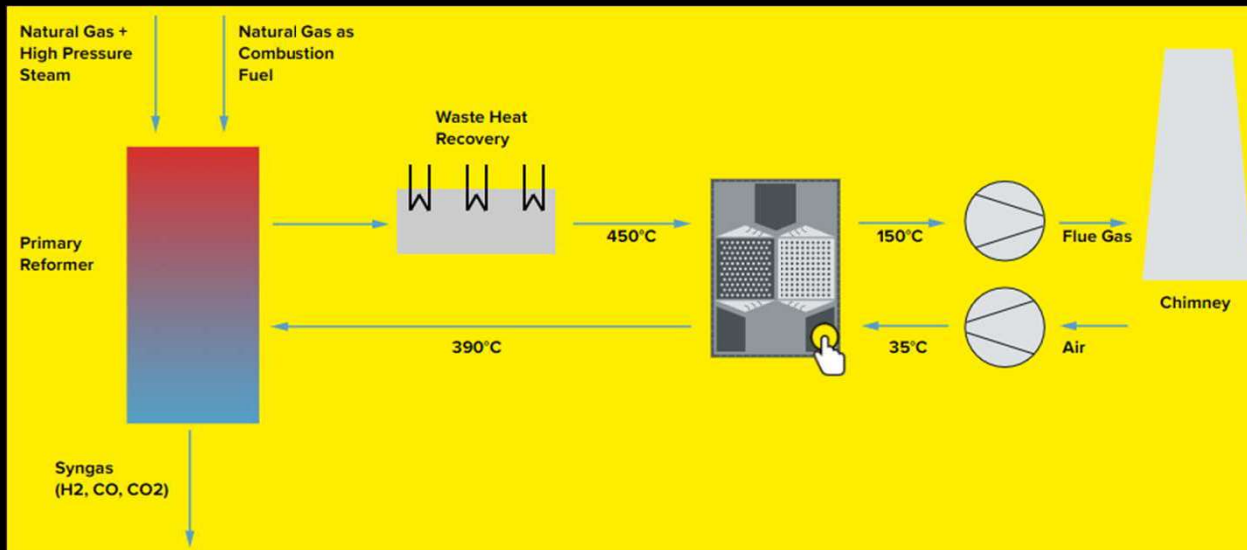
Channels of  
~ 1- 3 mm height &  
~ 2 – 6 mm width



Welded Header for  
media supply



# HEAT RECOVERY FOR HYDROGEN PRODUCTION



Steam reforming, or steam methane reforming, is a method for producing syngas (hydrogen carbon monoxide, some carbon dioxide) through the reaction of hydrocarbons with water. Commonly natural gas is the feedstock. The main purpose of this technology is to produce hydrogen, also known as grey hydrogen. The reaction is represented by this equilibrium:  $\text{CH}_4 + \text{H}_2\text{O} \rightleftharpoons \text{CO} + 3 \text{H}_2$

REKULUVO combustion air preheater recovers valuable heat from the waste gas line and feeds it directly back into the system.

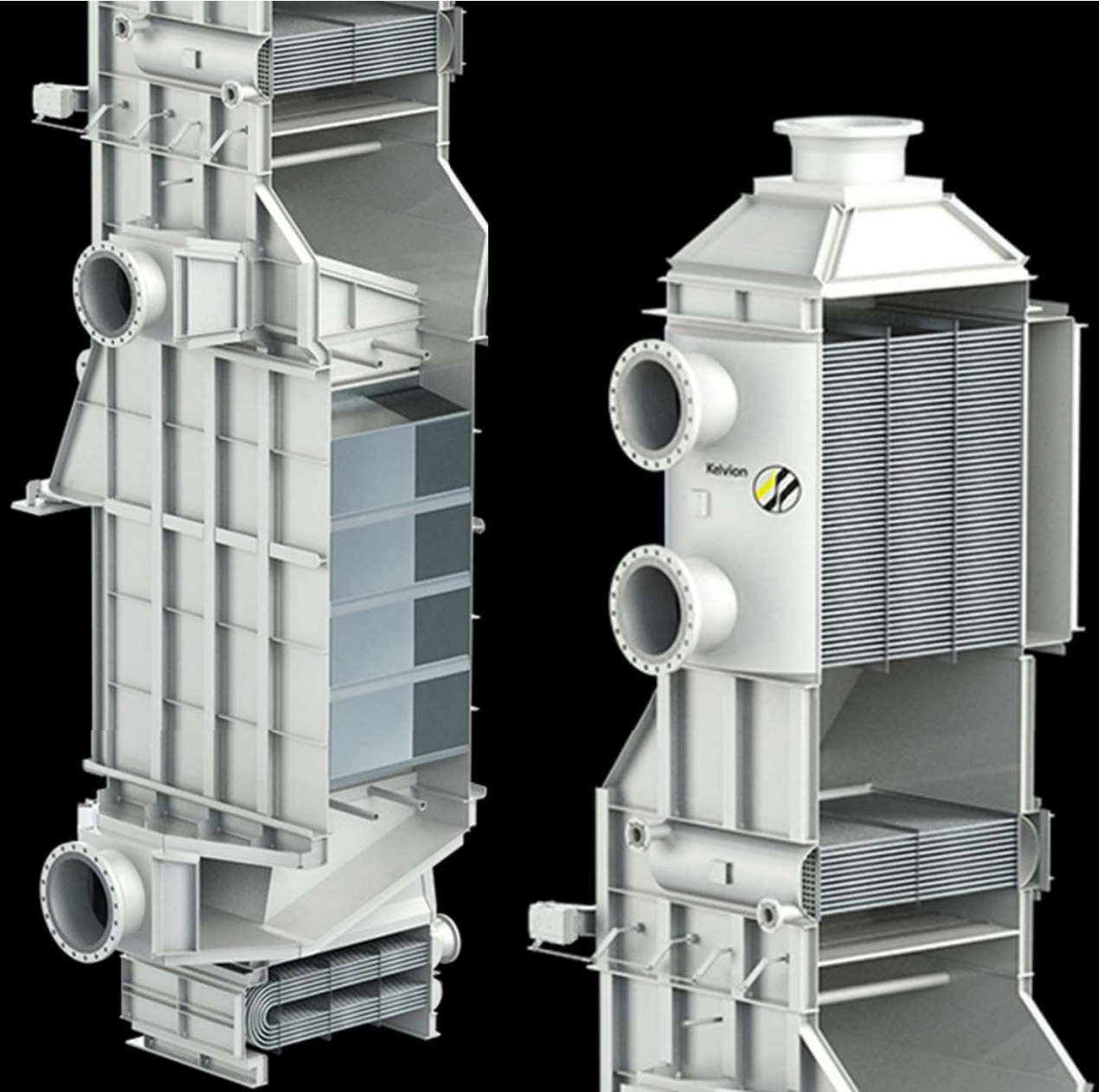


# INTEGRATED SOLUTIONS

We provide additional equipment around our cooling units to achieve requested duty in specific site environment.

We provide full engineering support including thermodynamics and structure.

We are flexible with design and scope of supply to meet your needs for fast moving hydrogen projects.







# Kts integrated solution for FCE



Assembled column, ready for packing



Installation in Long Beach, CA



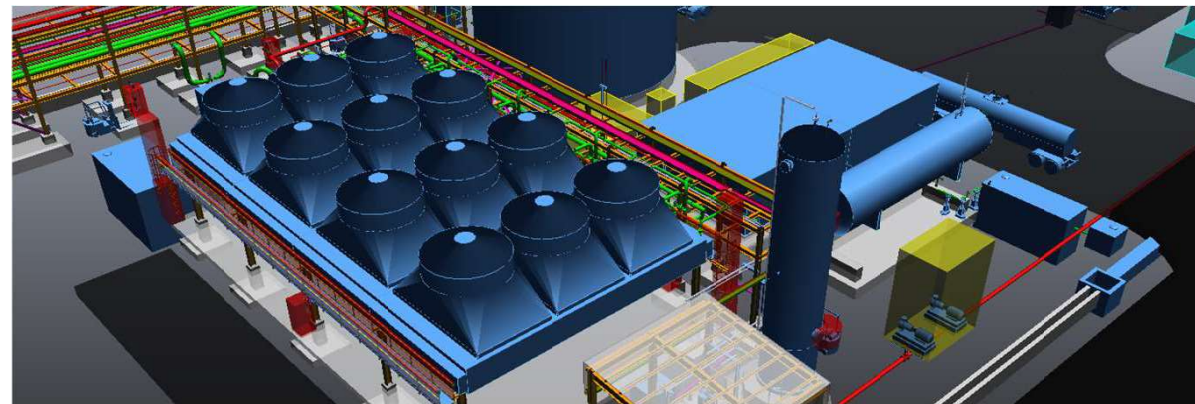
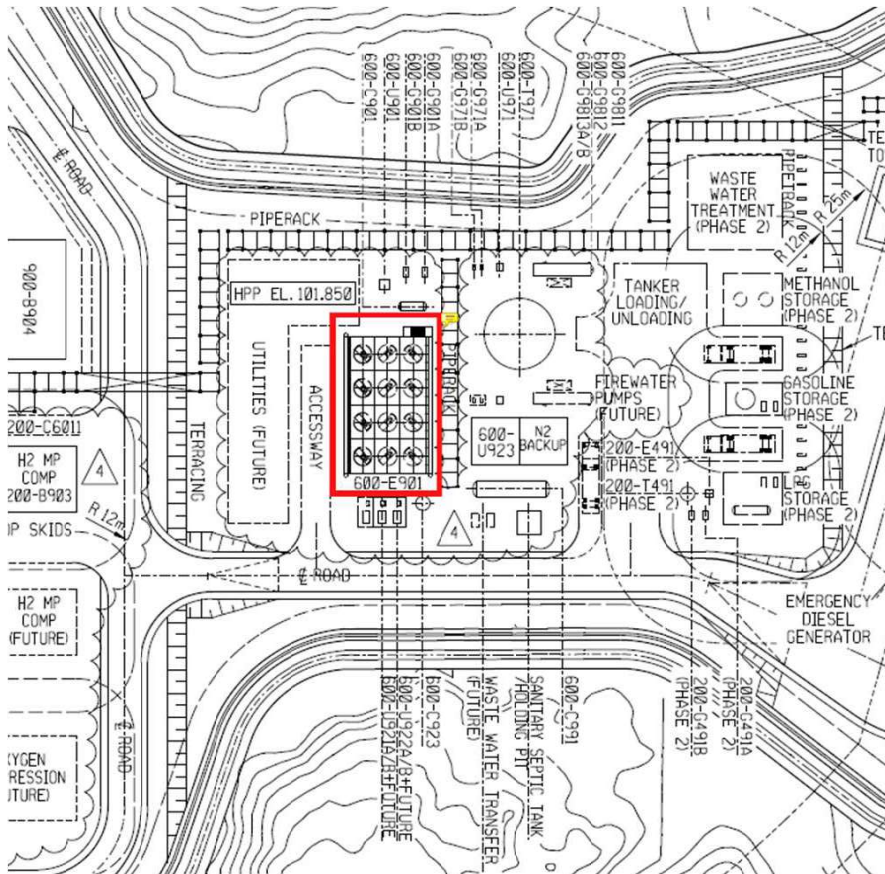
# Neom project Kelvion scope of supply

- Air Fin Coolers - Part of compressor package,
- Cooling Towers will be linked to actual electrolyser

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SOLUTIONS**

Kelvion Thermal Solutions for

# CARBON CAPTURE & STORAGE

**FLUE GAS  
COOLING**



**Rekuluvo/Rekugavo**  
Flue Gas Cooling

**AMINE CO<sub>2</sub>  
REMOVAL SYSTEMS**



**Air Fin Cooler**  
Lean amine cooler

**CCS BY  
DESUBLIMATION**



**K°Flex**  
Thermosyphon Reboiler

**CCS  
ABSORBER**



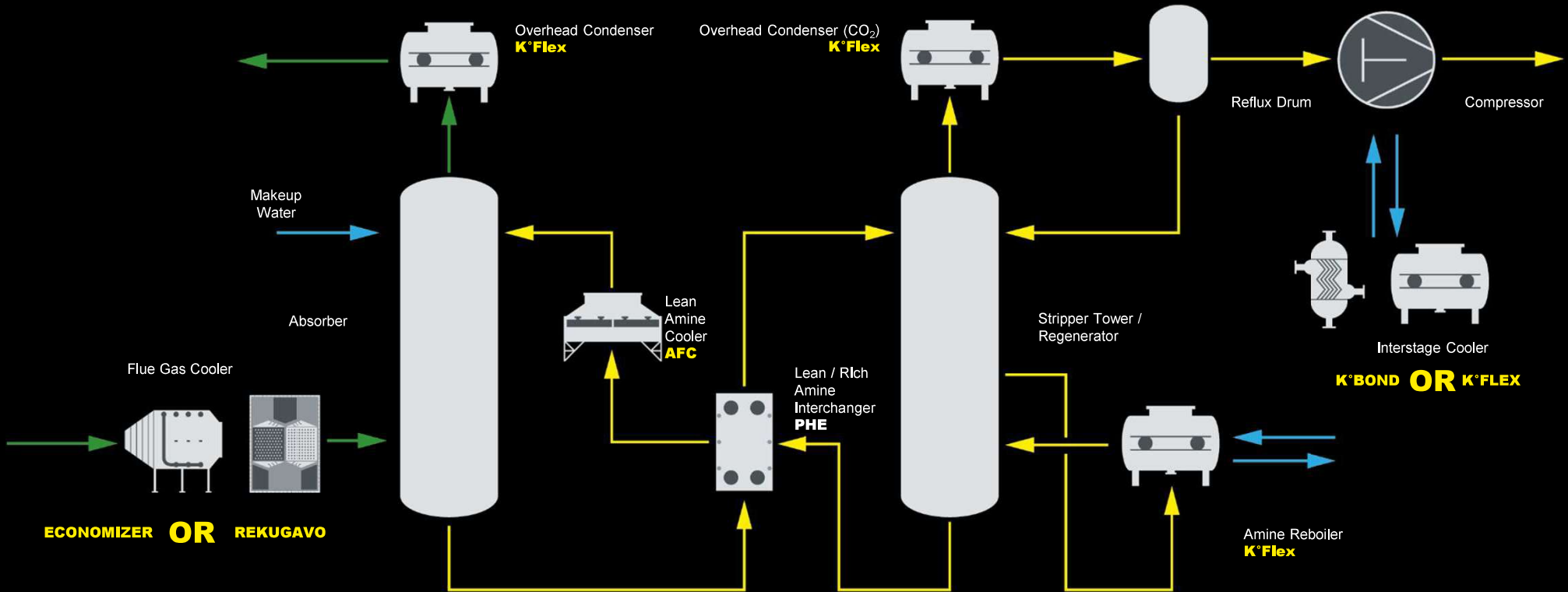
**Cooling Tower**  
Direct air capture



**Desublimators**  
Direct exhaust gas capture



# Most popular way CARBON CAPTURE AMINE SYSTEM

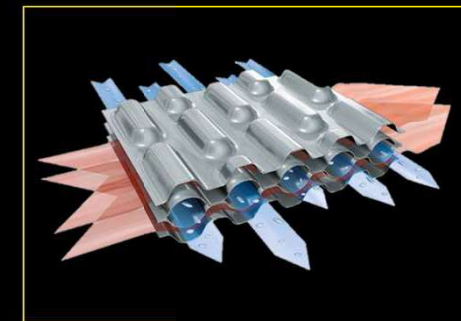




# K°Flex

## BASIS

- ◁ K°Flex **Standard Pressure Range** from Vacuum to 40bar.
- ◁ K°Flex **HP for High Pressure Range** from 40 to 100 bar (shell pressure up to 100 bar).
- ◁ Tested under cyclic conditions.
- ◁ Low pressure drops, high flow rates.
- ◁ Designed for high differential pressures on the wave side.
- ◁ Fluids with particles can be handled in tube side.
- ◁ Asymmetric plate channels ideal for phase changes.
- ◁ Compact size.



K°Flex Standard &  
Low pressure vacuum  
condenser

K°Flex Plate Pairs:  
Tube diameter: 6 + 9 mm  
Wave gap: ~ 3 mm



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# Direct air CCS

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**KTS – „ABSORBER“**



**Direct Air Capture Innovation Centre in Squamish, B.C.**



# CARBON CAPTURE BY DESUBLIMATORS

## GOOD TO KNOW

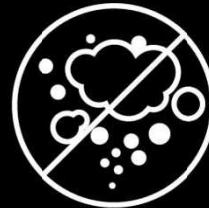
- ▶ Desublimators are not “regular” heat exchangers
- ▶ The purpose of desublimators is material separation through phase change
- ▶ Desublimation is a thermodynamic material separating process
- ▶ Desublimation can be an attractive alternative to adsorption, absorption or cyclon separation methods.



No chemicals or solvents included



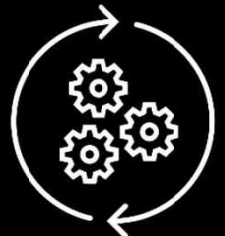
Liquid CO<sub>2</sub> allows for easy storage



No atmospherical emissions



Highest possible separation performance



High availability & almost free from maintenance



# WHAT IS DESUBLIMATION



Solid  
CO<sub>2</sub>

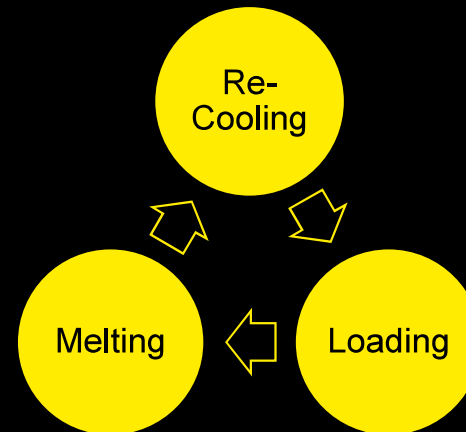
## Results of the cooperation between CSIRO, RUB and Kelvion:

- ▶ Concentration of CO<sub>2</sub> at gas inlet: 20 %
- ▶ Concentration of CO<sub>2</sub> at gas outlet: < 0,5 %

## Industrial Desublimation

Desublimation is a thermodynamic method for material separation and therefore an alternative to absorption and adsorption

Batch Process:







**Kelvion**



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SOLUTIONS**

**THANK YOU**



Kelvion



# CONTACT



**Mike Surridge**



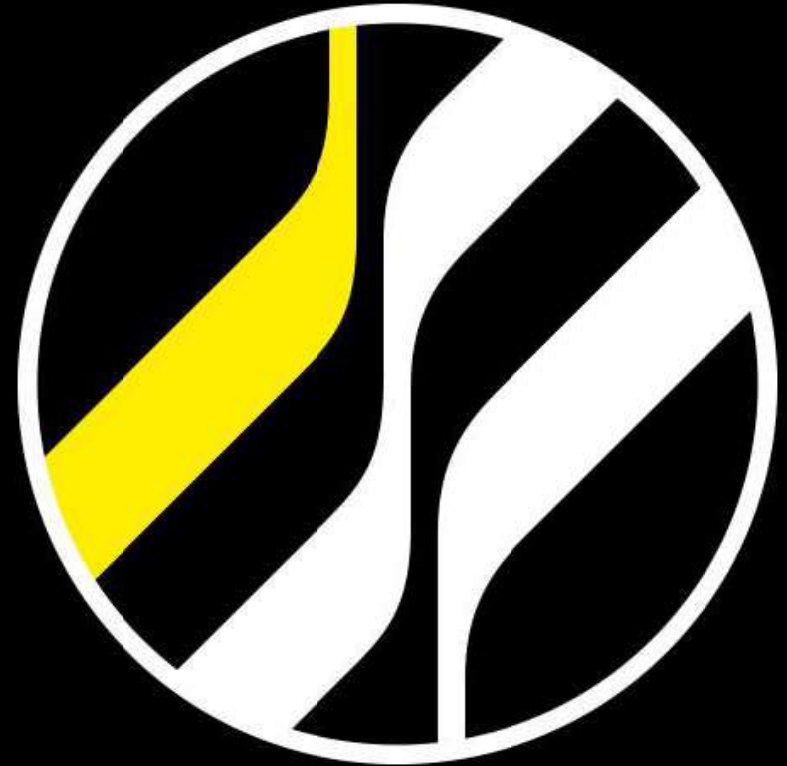
**1300 58 58 59**



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**[fluidynamics.com.au](http://fluidynamics.com.au)**





Kelvion



# OUR VISION

**HEAT X-CHANGING  
THE WORLD WITH  
SUSTAINABLE  
ENGINEERED  
SOLUTIONS**